

# GAE ¾" High Pressure Modular Gear Pump



#### Performance:

Flowrate	1.4 m³/h
Pressure	1 - 30 bar
Temperature	0 - 100 °C
Speed	1 - 1500 d/d
Viscosity	100 - 2500 SSU

#### **Technical Features:**

- ✓ High pressure modular gear pump
- <sup>3</sup>/<sub>4</sub>" threaded ports
- ✓ Designed for applications that require low flow and high pressures
- Compact design
- Reliable construction
- / Various sealing options
- ✓ Various material options
- 230v, three phase 50/60hz motors available
- ✓ Manufactured according to CE regulations

#### **Applications:**

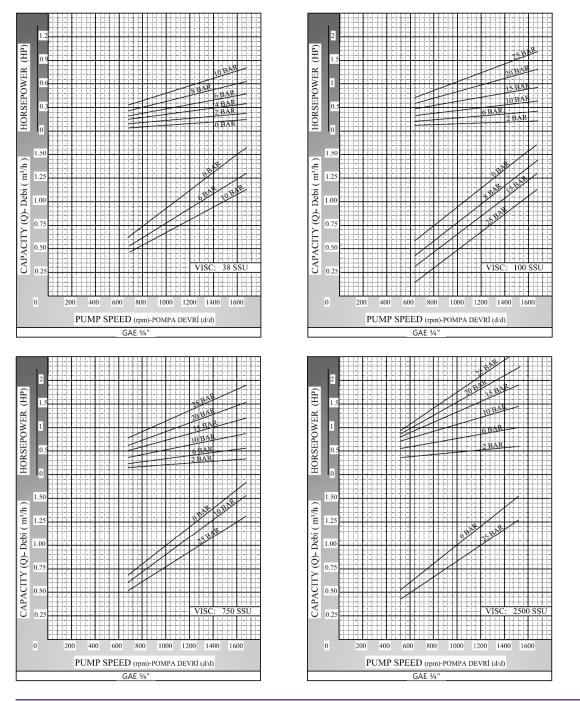
- $\checkmark$  Fuel oil, diesel fuel and gas oil transfer
- ✓ Small scale thermal oil applications including Marlotherm, Duratherm, Paratherm, Multitherm, Mobiltherm and Dowtherm
- Lubrication applications
- Coolant transfer
- / Any transfer of low to medium viscosity fluids with lubricating properties
- ✓ Not suitable for fluids containing abrasive particles

#### Material Options:

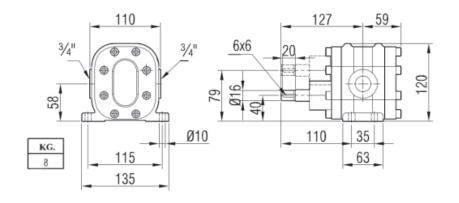
$\checkmark$	Pump body & covers:	Cast iron, steel cast, stainless AISI 304/316 cast
$\checkmark$	Gears:	Steel, stainless steel AISI 304 / 316
$\checkmark$	Bearings:	Snbz 12 bronze, bearing, carbon graphite, Ina bushing bearing
$\checkmark$	Sealing:	Soft seal, mechanical seal, lip seal



#### Performance Curves:

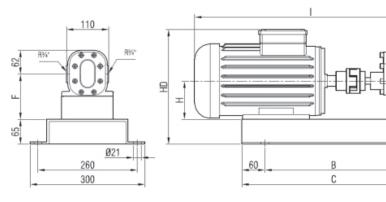


#### **Pump Dimensions:**



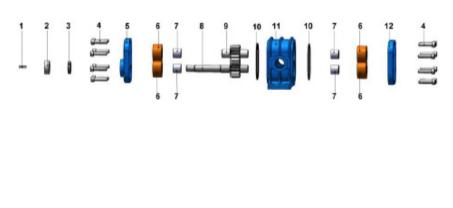


## **Coupling Dimensions:**



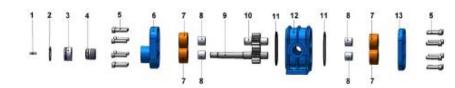
Motor Power & Speed			I	HD	н	В	С	D	E	F	G	K	g				
0.5 hp / 0.37 kw	900 d/d (rpm)	MOTOR 423	422	266	80	300				98		27					
0.75-1 hp / 0.55-0.75 kw	1400 d/d (rpm)		423	200								27	28				
0.5 hp / 0.37 kw	750 d/d (rpm)	MOTOR 504															
1 hp / 0.75 kw	900 d/d (rpm)		452		452									33	1		
1.5 hp / 1.1 kw	1400 d/d (rpm)			281	90							1					
1 hp / 0.55 kw	750 d/d (rpm)		MOTOR 90L 50			4		281	90		470	260	300		60	3	2
1.5 hp / 1.1 kw	900 d/d (rpm)				504			350				108		3.	5		
2 hp / 1.5 kw	1400 d/d (rpm)	502										34	4				
1-1.5 hp / 0.75-1.1 kw	750 d/d (rpm)					1						39	40				
2 hp / 1.5 kw	900 d/d (rpm)	MOTOR 100L 551	551	300	100							40					
3-4 hp / 2.2-3 kw	1400 d/d (rpm)										38	42					

## Spare Parts List - Lip Seal:



No.	Part Name.	Qty.
1	Coupling Key 6x6x20 A	1
2	Seal Cover	1
3	Lip Seal ø18xø32x6	2
4	Imbus Bolt M8x25	8
5	Front Cover	1
6	Bushing	4
7	Ina Bearing	4
8	Driving Shaft	1
9	Driven Shaft	1
10	Casing O-Ring	2
11	Casing	1
12	Back Cover	1

## Spare Parts List - Mechanical Seal:



No.	Part Name.	Qty.
1	Coupling Key 6x6x20 A	1
2	Internal Circlip (ø37)	1
3	Mechanical Seal Sleeve	1
4	Mechanical Seal ø18	1
5	Imbus Bolt M8x25	16
6	Front Cover	1
7	Bushing	4
8	Ina Bearing	4
9	Driving Shaft	1
10	Driven Shaft	1
11	Casing O-Ring ø74xø3	2
12	Casing	1
13	Back Cover	1